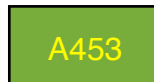


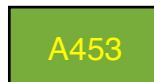
## Directions from East Midlands Airport



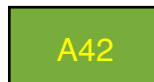
1. (0.00 miles) Turn left when leaving the airport onto the A453 (signed Nottingham)



2. (0.52 miles) At roundabout take the 2nd exit onto the A453 (signed all routes)



3. (0.83 miles) At roundabout take the 2nd exit onto the A42 (signed The South West, Birmingham, London)



4. (16.05 miles) Continue forward onto the M42



5. (22.66 miles) Leave the M42 at junction 10, then at roundabout take the 4th exit onto the A5 (signed Tamworth)



6. (30.79 miles) At Weeford roundabout take the 4th exit onto the A5 (signed Brownhills)



7. (32.35 miles) At roundabout take the 2nd exit onto the A5127



8. (32.50 miles) At roundabout take the 2nd exit onto the A5 (signed Brownhills)

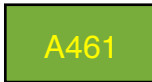


## Directions from East Midlands Airport

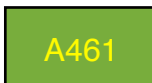
9. (34.56 miles) At roundabout take the 1st exit onto the A461 (signed Walsall)



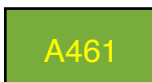
10. (36.60 miles) At Shire Oak Junction, traffic signals continue forward onto the A461 (signed Walsall)



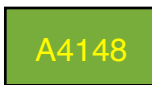
11. (39.39 miles) Continue forward onto the A461



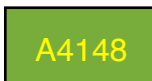
12. (40.50 miles) At roundabout take the 3rd exit onto the A461



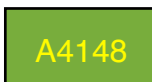
13. (40.85 miles) At traffic signals turn right onto the A4148 (signed Ring Road, Cannock, A34)



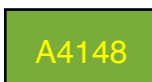
14. (41.28 miles) At traffic signals bear right onto the A4148



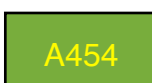
15. (41.38 miles) At traffic signals continue forward onto the A4148



16. (41.61 miles) At traffic signals continue forward (signed Ring Road, Wolverhampton, Dudley)



17. (41.69 miles) At traffic signals continue forward onto the A454 (signed Wolverhampton)



## Directions from East Midlands Airport

18. (42.58 miles) At roundabout take the 2nd exit onto the A454 (signed Wolverhampton)

A454

19. (44.34 miles) Continue forward onto the A463

A463

20. (44.70 miles) At The Lunt Junction roundabout take the 2nd exit onto the A463 (signed Dudley)

A463

21. (45.22 miles) At Vulcan Road Island roundabout take the 4th exit onto the A463 (signed Dudley)

A463

22. (45.86 miles) At Oxford Street Island roundabout take the 3rd exit onto the A463 (signed Dudley)

A463

23. (46.06 miles) At Coseley Road Island roundabout take the 2nd exit onto the A463 (signed Dudley)

A463

24. (46.36 miles) At Spring Vale Island roundabout take the 1st exit onto the A463 (signed Wolverhampton, Dudley)

A463

25. (46.86 miles) At roundabout take the 2nd exit onto the A463 (signed Wolverhampton, Dudley)

A463

26. (47.06 miles) Turn right onto the A4123

A4123

## Directions from East Midlands Airport

27. (47.28 miles) At traffic signals turn right onto the A4126 / Spring Road. Irvon are on Spring Road Industrial Estate, the entrance to which is on the left opposite Baylis Distribution.

